

9-8 DRIVE SYSTEM

Drive Shaft/Drive Shaft Holder

Drive Shaft Runout

- Measure drive shaft runout by supporting the shaft on V blocks and setting a dial gauge against the shaft at each point shown.
- Turn the drive shaft slowly. The difference between the highest and lowest dial gauge reading is the runout.
- ★ If any measurement exceeds the service limit, replace the shaft.

Drive Shaft Runout

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|-----------------------|--|
| Standard: | Less than 0.1 mm (0.004 in.) [A] Less than 0.2 mm (0.008 in.) [B] |
| Service Limit: | 0.2 mm (0.008 in.) [A] 0.6 mm (0.024 in.) [B] |

